

Date: Thursday, 3/1/2007 11:34:17 AM
User: Kim Johnston

Process Sheet

SPLIT-

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LUG ASSEMBLY
Job Number	: 30998		
Estimate Number	: 11745	Part Number	: D3394043
P.O. Number	: N/A	Drawing Number	: D3394 REV A
This Issue	: 3/1/2007	Project Number	: N/A
Prsht Rev.	: NC	Drawing Revision	: A
First Issue	: N/A	Material	: N/A
Previous Run	: 30907	Due Date	: 12/3/2007
Written By	: <u>HA</u>	Qty:	200 Um: Each
Checked & Approved By	: <u>HA 07.03.01</u>		
Comment	: Est Rev: A New Issue 06-01-06 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0	D2423	Lug Extrusion
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Comment: Qty.: 0.0735 f(s)/Unit Total: 14.7000 f(s)
D2423 Lug Extrusion
Batch: 30062

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW
Cut Blank to .850"

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES
Send Blanks To: Metec/Mast Precision Machining
P/O: BLKT 00001 07/03/08 200 84
Machine D3394-3 as per Dwg D3394

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Receive & Inspect For Transit Damage

07/06/26 84

5.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

QSP15

En 07/06/27

Counted
x 84

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG ASSEMBLY

Job Number: 30998

Part Number: D3394043

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1		07-06-28 (84) counted
7.0	POWDER COATING	POWDER COATING
Comment: POWDER COATING Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3		M-L 07/06/30 (84)
8.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		MF 07-07-05
9.0	MS3548993	GROMMET
Comment: Qty.: 2.0000 Each(s)/Unit Total : 400.0000 Each(s) Pick: Qty Part Number Description Batch 2 MS35489-93 Grommet M103688		MF 07-07-06
10.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D3394		MF 07-07-06 (84)
11.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		Ep 07/07/06 counted (84)
12.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 473		07/07/09 (84)
13.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		07/07/11 (84)

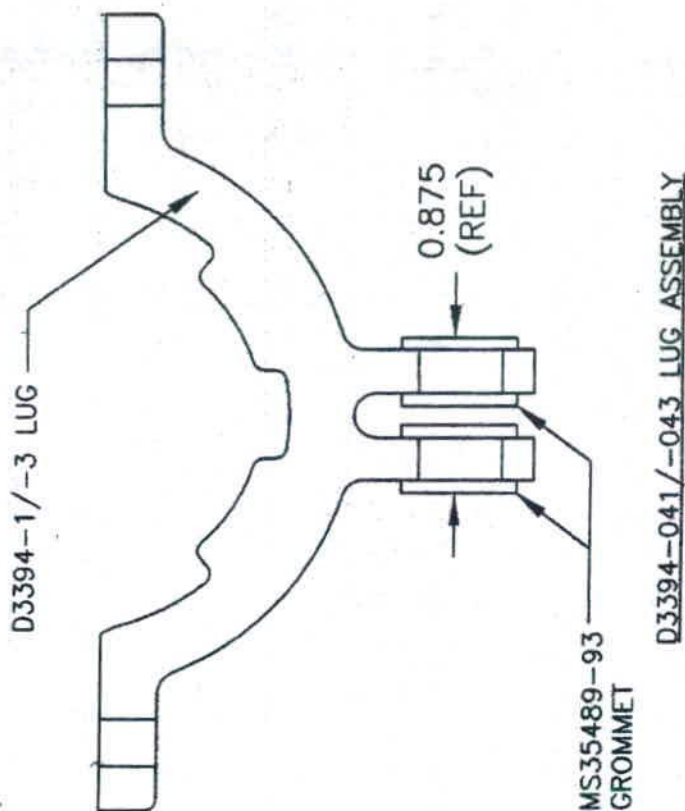
Job Completion



U 07-07-11

DART

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CHECKED #	APPROVED #	DRAWING NO. D3394	REV. A SHEET 1 OF 3
DATE 05.02.14		TITLE LUG	SCALE 1:1
A	05.02.14	NEW ISSUE	

**PARTS LIST FOR D3394-041/-043 LUG ASSEMBLY**

QTY -		PART NUMBER	DESCRIPTION
041	043		
X		D3394-041	LUG ASSEMBLY
	X	D3394-043	LUG ASSEMBLY
1		D3394-1	LUG
	1	D3394-3	LUG
2	2	MS35489-93	GROMMET

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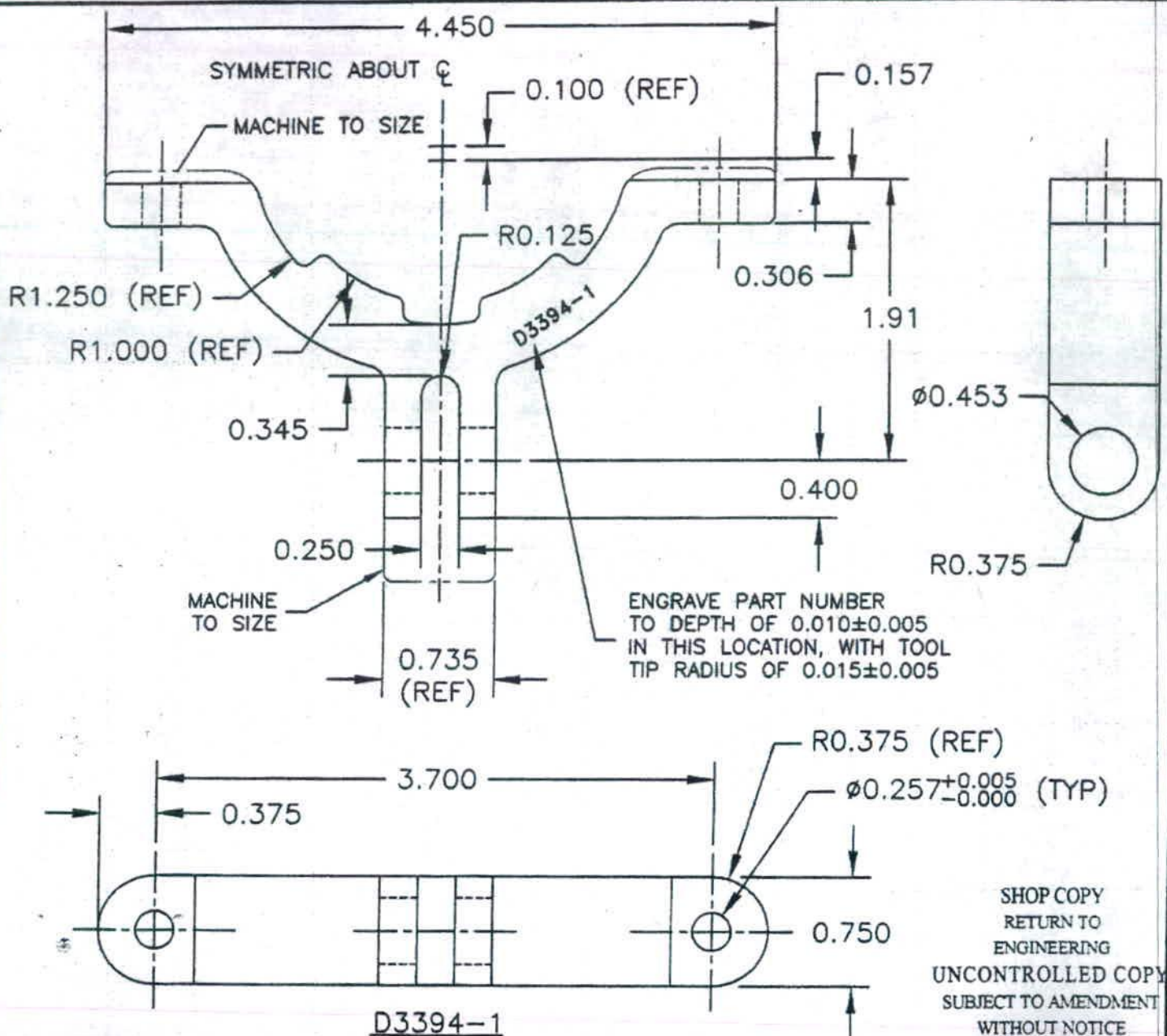
05.11.14

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CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3394	REV. A SHEET 2 OF 3
DATE 05.02.14	TITLE LUG	SCALE 1:1	

**D3394-1 NOTES**

- 1) MAKE FROM EXTRUSION D2423
- 2) BREAK ALL EDGES 0.000-0.015
- 3) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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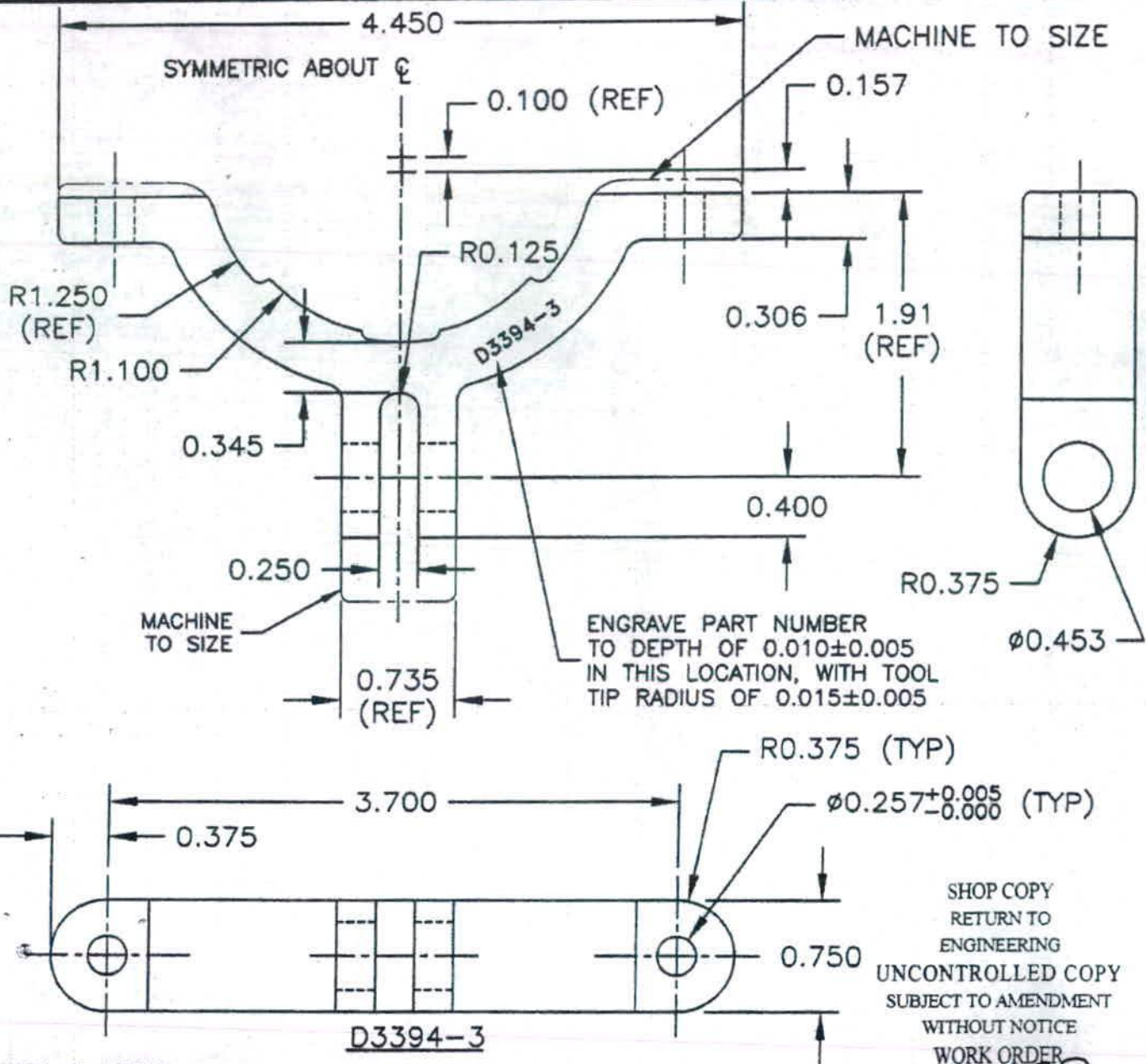
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<i>[Signature]</i>	<i>[Signature]</i>	D3394	SHEET 3 OF 3
DATE	TITLE	SCALE	
05.02.14	LUG	1:1	

**D3394-3 NOTES**

- 1) MAKE FROM EXTRUSION D2423
- 2) BREAK ALL EDGES 0.000-0.015
- 3) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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**CERTIFICATE OF CONFORMITY**

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

QUANTITYPART NUMBERPART NAMEP.O. NUMBER

296
100

D2230-3
D3394-3

Lug B30993
Lug B30993

BLKT00001
BLKT00001

MATERIAL: supplied by DART D2423 B30062

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shig Walz

Vankleek Hill, June 26, 2007

